

# ie Series HMI Installation Manual

## Part 1 General Note

- The communication interfaces of this series of HMI all support RS232, RS485, RS422 communication, which are composite communication ports. When downloading the project, please use the USB download cable, U disk or Ethernet interface to download.
- The power ground must be connected to make the HMI run correctly.
- The communication ground must be connected to make the HMI communicate correctly.

## Part 2 Safety Precautions

Notice following safety precautions at any moment when installing, wiring, operating, vindicating and examining.

### Installation

- Please setup the HMI according to this manual otherwise it may cause device damage.
- It's forbidden to uncover the product in the environment that has water vapor, corrosive gas or combustible gas, otherwise it may cause short circuit or fire.

### Wiring

- Please connect the grounding terminal with class-3ground, otherwise it may cause short circuit or fire.
- This series HMI use 24-volt power supply. Any connection of non-standard power supply will lead to machine damage.

### Operation

- This series HMI need PISudio software to design project picture. HMI not designed may lead to run abnormally.
- Do not change wiring while the power is ON, otherwise it may cause short circuit or device damage.
- Please do not touch panel with sharp objects, otherwise it may lead to panel depressed, thereby make HMI run abnormality.

### Maintenance

- It's forbidden to touch inside HMI, or else it may lead to short circuit or device damage.
- When power, it's forbidden to dismantle HMI panel, otherwise it may lead to short circuit or device damage.
- Do not touch connection terminal in 10 minutes of turning off power, otherwise residual voltage may lead to short circuit or device damage.
- When operating, exhaust vent should not be sealed, otherwise it may lead to failure easily.

### Communication

- Please connect to the communication wire according to this manual.
- The length of communication wire should meet the requirement.
- Use the correct ground loops in order to avoid abnormal communication.

## Part 3 Work Environment

The product must be placed in the pack box before installation, if not used for a while, in order to make the product accord with the warranty of our company and future maintenance, be sure to notice the following items when stored.

- Storage environment must be dry and dust-free.
- Storage ambient temperature must refer to "Specifications".
- Storage humidity must refer to "Specifications".
- Avoid corrosive gases and liquids in the storage environment.
- Avoid placing the product directly on the ground.

## Part 4 Basic Inspection

Please do following basic checking before using this series HMI.

### General

- Check if any screw is loose.
- The vent hole should be protected from oil, water and metal powder, and the chip powder of the drill should be prevented from falling into the HMI.
- If there are harmful gases or dust in the HMI operating environment, please take protective measures.

### Checking before installation (Unpowered)

- Please deal with connection division of wiring terminal insulated.
- Communication wiring should be correct, otherwise abnormal operation may occur.
- Check for foreign matter entering the interior of the HMI, especially for flammable substances and conductive materials such as screws, metal sheets, etc.
- Please regulate instrument to reduce electromagnetism interference.
- Check HMI supply voltage.

### Checking before running (powered)

- Check the status of the power indicator.
- Check if the communication between the HMI and the device is normal.
- If there is any abnormality in the HMI interface, please contact the manufacturer.

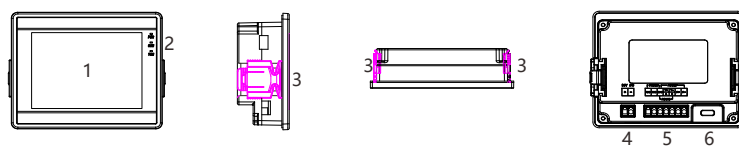
## Part 5 Packing List

Sequence number	Component	Quantity
1	this series HMI	1
2	HMI fixed buckle	4
3	Power terminal	1

## Part 6 Specifications

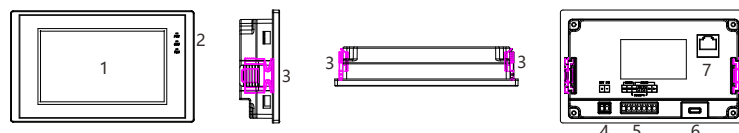
Module	PI3035ie / PI3043ie PI3043ieS / PI3043ie-T	PI2070ie / PI3070ie	PI2102ie / PI3102ie
Content			
Power voltage	DC24V		
Power voltage range	DC12V-DC28V		
Permissible instantaneous power failure time	<5ms		
Power consumption	<5W	<8W	<10W
Operating ambient temperature	-10°C~+55°C		
Storage ambient temperature	-20°C~+70°C		
Operating ambient humidity	10%~90%RH (Non-condensing)		
Storage ambient humidity	10%~90%RH (Non-condensing)		
Vibration resistance	Conforms to IEC61131-2 standard: Continuous vibration: 10Hz~57Hz 0.0755mm, 57Hz~150Hz 9.8m/s <sup>2</sup> Intermittent vibration: 10Hz~57Hz 0.0035mm, 57Hz~150Hz 4.9 m/s <sup>2</sup> in each X, Y, Z direction 10 times (80 minutes)		
Corrosion resistance	Avoid corrosive gas		
Cooling method	Natural air cooling		

## Part7 Parts and Function



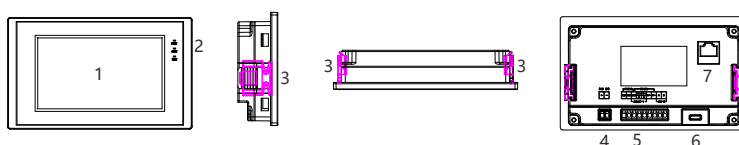
PI3035ie Components description

1	LCD and touch screen	2	LED	3	Fixed buckle	4	Power terminal
5	COM Terminal	6	USB-OTG				



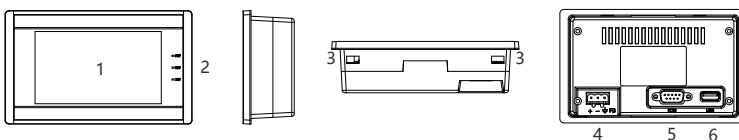
PI3043ie / PI3043ie-N Components description

	LCD and touch screen	2	LED	3	Fixed buckle	4	Power terminal
5	COM Terminal	6	USB-OTG	7	Ethernet(optional)		



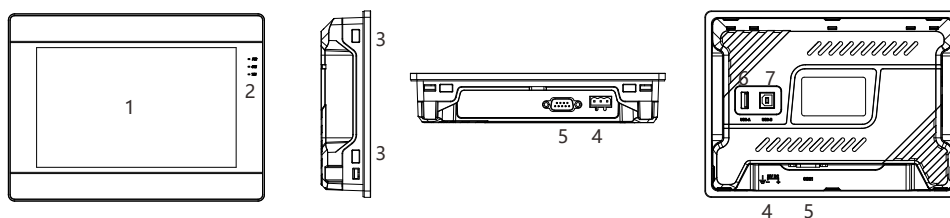
PI3043ieS / PI3043ieS-N Components description

1	LCD and touch screen	2	LED	3	Fixed buckle	4	Power terminal
5	COM Terminal	6	USB-OTG	7	Ethernet(optional)		



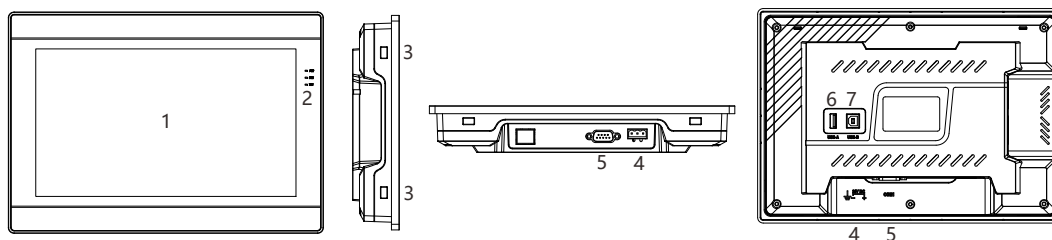
PI3043ie-T Components description

1	LCD and touch screen	2	LED	3	Fixed buckle	4	Power terminal
5	COM	6	USB				



PI2070ie / PI3070ie Components description

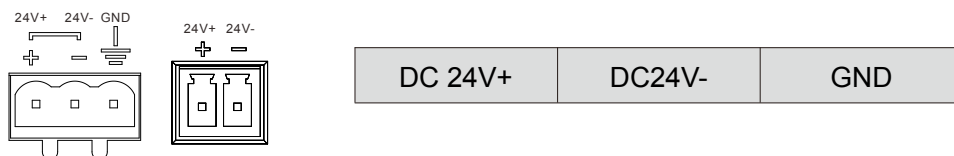
1	LCD and touch screen	2	LED	3	Fixed buckle	4	Power terminal
5	COM	6	USB-A	7	USB-B		



PI2102ie / PI3102ie Components description

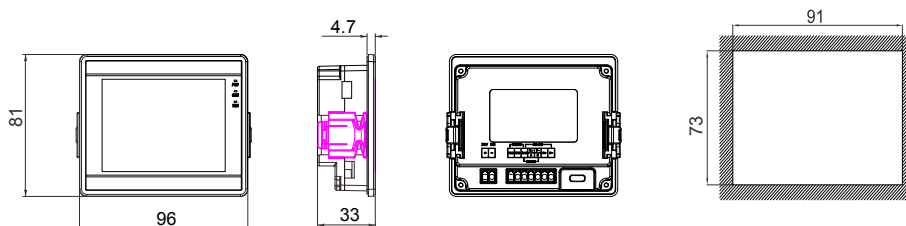
1	LCD and touch screen	2	LED	3	Fixed buckle	4	Power terminal
5	COM	6	USB-A	7	USB-B		

The power interface is defined as follows (from left to right):

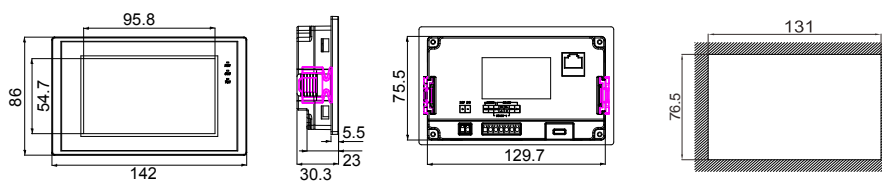


## Part8 The Size of Product

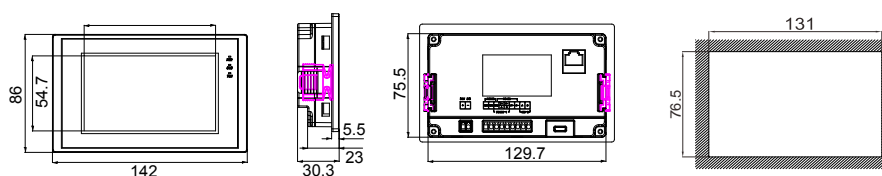
Unit : mm , error range:  $\pm 0.5\text{mm}$



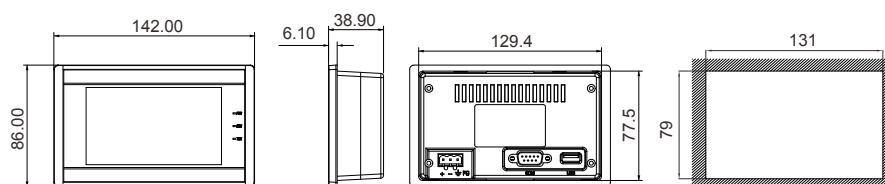
PI3035ie installation size



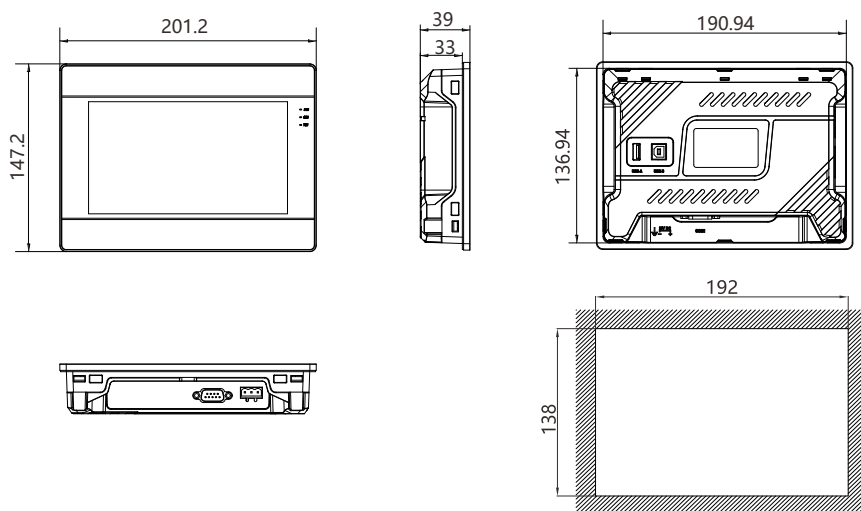
PI3043ie / PI3043ie-N installation size



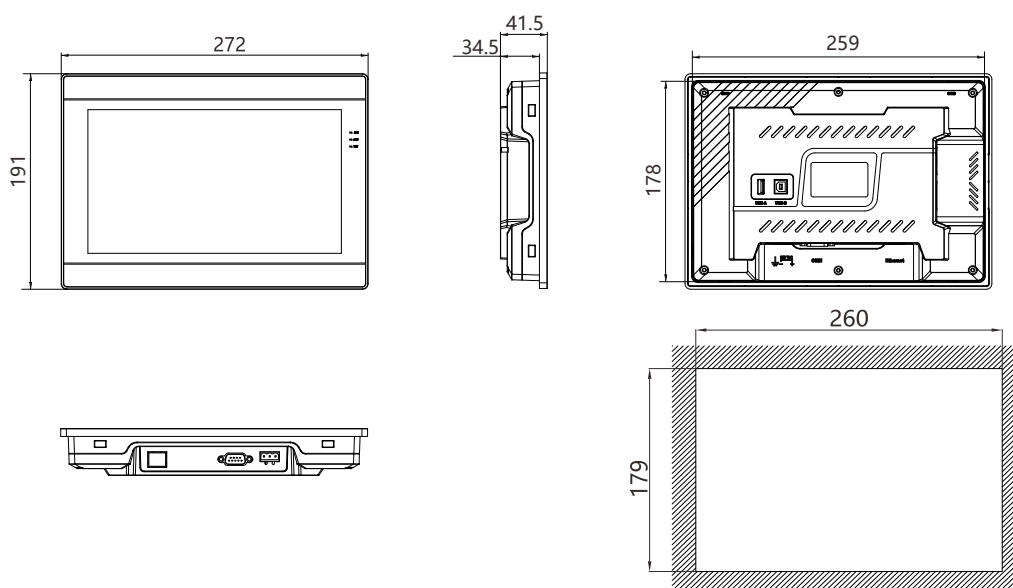
PI3043ieS / PI3043ieS-N installation size



PI3043ie-T installation size



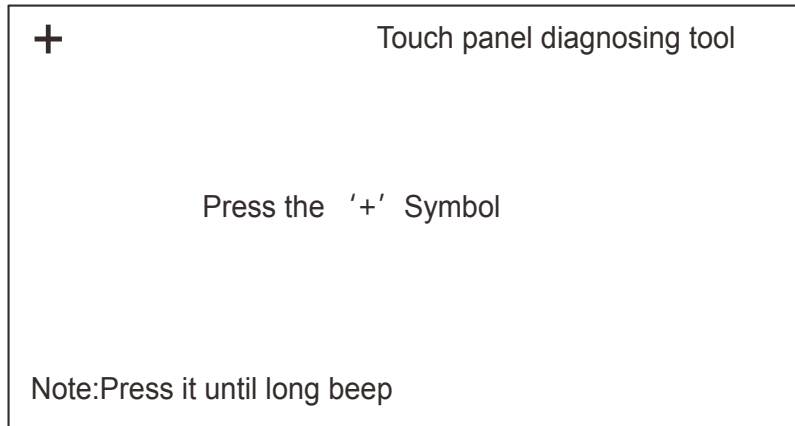
PI2070ie / PI3070ie installation size



PI2102ie / PI3102ie installation size

## Part 9 Touch Screen Calibration

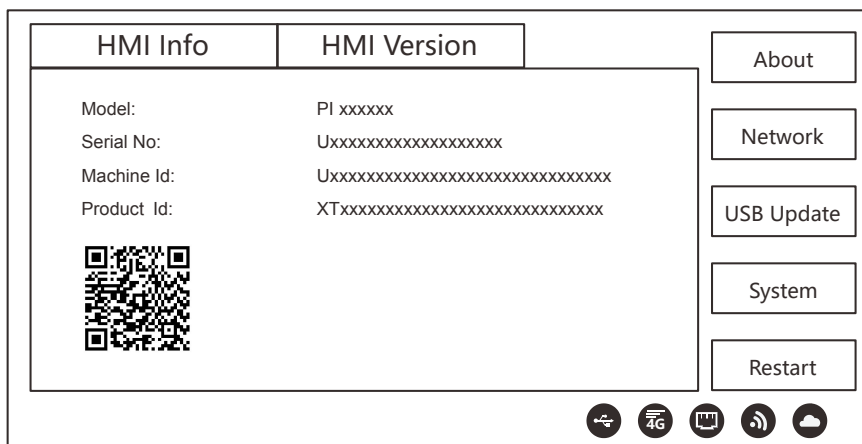
After starting HMI, keep on pressing top left corner of screen about 3 to 5 seconds, an interface will appear as following:



Click top left corner, top right corner, bottom right corner, bottom left corner and the center of '+' in turn and restart.

## Part 10 Parameters Setting

Keep on pressing top right corner of screen about 3 to 5 seconds, an interface will appear as following:



## Part 11 Product Installation

### Notes:

- The installation direction must be in accordance, otherwise it may lead to fault.
- In order to make circle effect greatly, adjacent objects and baffle should be kept on enough space when installation, otherwise it will cause bad cooling.
- Used in crust plane of Type 4X indoor grade.

### Installation steps:

- Make sure the waterproof gasket is cased, and then install HMI to the adaptive crust.
- Make sure the fixed piece screw is cased, and then hitch front cover screw to withstand inside control box.
- Please tight screws aptly and remember not to exceed this torque, otherwise it will lead to crustaceous damage. Torque: 6.17lb-inch (0.7N-M)

## Part 11 Interface Definition

### PI3035ie / PI3043ie / PI3043ie-N series interfaces

COM1 definition:

Pin	Definition	Pin	Definition
1	RS232 RXD	2	RS232 TXD
3	GND	4	RS422 TX+/RS485 A1+
5	RS422 TX-/RS485 B1-	6	RS422 RX+
7	RS422 RX-		

▲ Note: RS422 and RS485 cannot be used in COM1 Terminal of PI3035ie / PI3043ie / PI3043ie-T series HMI at the same time.

### PI3043ieS / PI3043ieS-N series interfaces

COM1 definition:

Pin	Definition	Pin	Definition
1	RS232 RXD	2	RS232 TXD
3	GND	4	RS422 TX+/RS485 A1+
5	RS422 TX-/RS485 B1-	6	RS422 RX+
7	RS422 RX-	8	RS485 A2+
9	RS485 B2-		

▲ Note: RS422 and RS485-1 cannot be used in COM1 Terminal of PI3043ieS / PI3043ieS-N series HMI at the same time.

### PI3043ie-T / PI2070ie / PI3070ie / PI2102ie / PI3102ie series interfaces

COM1 definition:

Pin	Definition	Pin	Definition
1	RS422 TX+/RS485 A +	2	RS232 RXD
3	RS232 TXD	5	GND
6	RS422 TX-/RS485 B-	8	RS422 RX-
9	RS422 RX+		

▲ Note: RS422 and RS485 cannot be used in COM1 port of PI3043ie-T / PI2070ie / PI3070ie / PI2102ie / PI3102ie series HMI at the same time.

## Notice

**The contents of this manual are subject to change without notice.**



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